

600VS125-18 (25 GA.) 33 KSI VIPERSTUD (SELECT MARKETS ONLY)

Geometric Properties

6" x 1-1/4" flange, 18 mil 33 ksi ViperStuds are manufactured from G40 hot-dipped galvanized steel. G60 and G90 coating are available through special order, and may require up-charges and extended lead times.

Steel Thickness

Model No.	Design Thickness (in)	Minimum Thickness (in)	Yield (ksi)	"W" Web Sizes (in)	Coating ^{4,5}	Flange (in)	"L" Return Lip (in)
600VS125-18 (25 ga.)	0.0188	0.0179	33	6	G40	1-1/4	1/4

Notes: 1. Uncoated steel thickness. Thickness is for carbon sheet steel. 2. Minimum thickness represents 95% of the design thickness and is the minimum acceptable thickness. 3. Knockout size for 6" Stud is 1-1/2" x 2-1/2". 4. Per ASTM C645 & A1003, Table 1. 5. G60 and G90 available upon request. Will require extended lead time and upcharge.

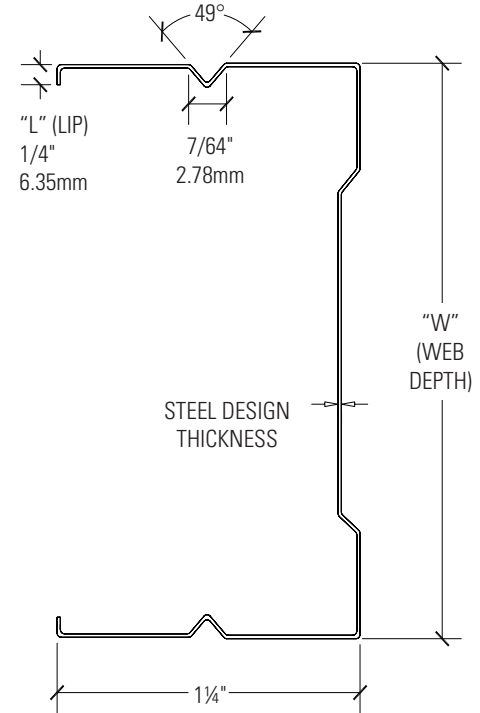
Color Code (painted on ends): 18 mil: None

ASTM & Code Standards:

- ASTM A653/A653M, A924/A924M, A1003/1003, C645 & C754
- ICC-ES & SFIA Code Compliance Certification Program
- ICC ESR-2620
- IBC: 2012, 2015, 2018, 2021
- CBC: 2013, 2016, 2019
- AISI: S100, S220

LEED v4 for Building and Design Construction

- MR Prerequisite: Construction and Demolition Waste Management Planning.
- MR Credit: Construction and Demolition Waste Management.
- MR Credit: Building Product Disclosure and Optimization – Sourcing of Raw Materials, Option 2.
- MR Credit: Building Product Disclosure and Optimization – Environmental Product Declarations, Options 1 & 2.
- MR Credit: Building Product Disclosure and Optimization – Material Ingredients, Option 1.
- MR Credit: Building Life-Cycle Impact Reduction, Option 4.



600VS125-18 (25 ga.) 33 KSI ViperStud Properties

Design (in)	Min (in)	Yield (ksi)	Weight (lb/ft)	Gross Properties					Effective Properties		Moment				Critical Unbraced Length ⁷ Lu (in)
				Area (in ²)	I _x (in ⁴)	r _x (in)	I _y (in ⁴)	r _y (in)	I _{xd} (in ⁴)	S _x (in ³)	Allowable Moment Ma (in-k)	Local Buckling Nominal Moment ² Viper Mnl (in-k)	Distortional Buckling Nominal Moment ² Viper Mnd (in-k)	Nominal Moment for Conventional Studs ³ Mn (in-k)	
0.0188	0.0179	33	0.5606	0.1648	0.7965	2.1987	0.0261	0.3979	--	--	--	--	--	--	--

Notes: 1. Section properties are in accordance with AISI S100 & S220. Viper 25 and Viper20 section properties are based on testing. Allowable moment (Ma) is calculated with safety factor of 1.81 in accordance with Chapter F of AISI S100 & S220 specification. 2. Nominal moment for

Viper 18 mil, Viper 30 mil, and Viper 33 mil conventional studs are based on calculations in accordance with AISI S100 & S220. Allowable moments (Ma) can be calculated with a 1.67 safety factor. 3. Section properties are in accordance with AISI S100 & S220. 4. Web depth-to-

thickness ratio exceeds 200. 5. Web depth-to-thickness ratio exceeds 260. 6. ViperStud is considered fully braced when unbraced length is less than listed Lu. 7. KΦ assumed to be zero for distortional buckling moments.

Non-Composite Limiting Heights – Braced at 48" O.C.

Depth (in)	Gauge	Member Designation	Design (in)	Min (in)	Yield (ksi)	Spacing (o.c.)	5 PSF			7.5 PSF			10 PSF		
							L/120	L/240	L/360	L/120	L/240	L/360	L/120	L/240	L/360
6	25	600VS125-18 (25 ga.)	0.0188	0.0179	33	12	--	--	--	--	--	--	--	--	--
		600VS125-18 (25 ga.)	0.0188	0.0179	33	16	--	--	--	--	--	--	--	--	--
		600VS125-18 (25 ga.)	0.0188	0.0179	33	24	--	--	--	--	--	--	--	--	--

Notes: 1. Limiting heights are in accordance with AISI S100 & S220 using all steel non-composite design. 2. Limiting heights are established by considering flexure, shear, web crippling, and deflection. The web crippling values are based on testing with a bearing length of 1". 3. For bending, studs are assumed to be adequately braced to develop full allowable moment. Studs are considered fully braced when unbraced length is less than Lu. 4. Viper25 & Viper20 distortional & local buckling moments and stiffness are based on testing in

accordance with App. A of a non-structural code compliance program. 5. For web crippling, when h/t ≤ 200, the web crippling values are computed based on section C3.4.2 of AISI S100 & S220, when h/t > 200, the web crippling values are based on testing with a bearing length of 1" and fastened to support. 6. Web stiffeners are required for studs with h/t > 200, web crippling and shear values have been confirmed by testing. **Fully braced when unbraced length is less than Lu. See section properties table for Lu values.** 7. The factory punchouts

are in accordance with section C5 of AISI S100 & S220. The distance from the center of the last punchout to the end of the stud is 12".

"f" - flexure controls; "s" - shear controls; "w" - web crippling controls. No letter next to the number means deflection controls.

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Non-Composite Limiting Heights – Fully Braced

Depth (in)	Gauge	Member Designation	Design (in)	Min (in)	Yield (ksi)	Spacing (o.c.)	5 PSF			7.5 PSF			10 PSF		
							L/120	L/240	L/360	L/120	L/240	L/360	L/120	L/240	L/360
6	25	600VS125-18 (25 ga.)	0.0188	0.0179	33	12	--	--	--	--	--	--	--	--	--
		600VS125-18 (25 ga.)	0.0188	0.0179	33	16	--	--	--	--	--	--	--	--	--
		600VS125-18 (25 ga.)	0.0188	0.0179	33	24	--	--	--	--	--	--	--	--	--

Notes: 1. Limiting heights are in accordance with AISI S100 & S220 using all steel non-composite design. 2. Limiting heights are established by considering flexure, shear, web crippling, and deflection. The web crippling values are based on testing with a bearing length of 1". 3. For bending, studs are assumed to be adequately braced to develop full allowable moment. Studs are considered fully braced when unbraced length is less than the L_u . 4. Viper25 & Viper20 distortional & local buckling moments and stiffness are based on testing in

accordance with App. A of a non-structural code compliance program. 5. For web crippling, when $h/t \leq 200$, the web crippling values are computed based on section C3.4.2 of AISI S100 & S220, when $h/t > 200$, the web crippling values are based on testing with a bearing length of 1" and fastened to support. 6. Web stiffeners are required for studs with $h/t \geq 200$, web crippling and shear values have been confirmed by testing. **Fully braced when unbraced length is less than L_u . See section properties table for L_u values.** 7. The factory punchouts

are in accordance with section C5 of AISI S100 & S220. The distance from the center of the last punchout to the end of the stud is 12".

"f" - flexure controls; "s" - shear controls; "w" - web crippling controls. No letter next to the number means deflection controls.

Allowable Composite Heights for Non-Load Bearing Walls

Depth (in)	Gauge	Member Designation	Design (in)	Min (in)	Yield (ksi)	Spacing (o.c.)	5 PSF			7.5 PSF			10 PSF		
							L/120	L/240	L/360	L/120	L/240	L/360	L/120	L/240	L/360
6	25	600VS125-18 (25 ga.)	0.0188	0.0179	33	12	25' 5" f	24' 9" f	21' 8" f	20' 9" f	20' 9" f	18' 11" f	18' 0" f	18' 0" f	17' 2" f
		600VS125-18 (25 ga.)	0.0188	0.0179	33	16	22' 0" f	22' 0" f	19' 8" f	18' 0" f	18' 0" f	17' 2" f	15' 7" f	15' 7" f	15' 7" f
		600VS125-18 (25 ga.)	0.0188	0.0179	33	24	18' 0" f	18' 0" f	17' 2" f	14' 8" f	14' 8" f	14' 8" f	12' 9" f	12' 9" f	12' 9" f

Notes: 1. Viper composite limiting heights are based on testing in accordance with ICC-ES acceptance criteria AC86. 2. No screws are required between stud and track, except as required by ASTM C754. Composite heights are based on using standard top track. Mechanical fastening of gypsum panel to the stud and track is required. These heights are also valid when installing a minimum 30 mil slotted track

with 2-1/2" legs in lieu of standard track. 3. Viper composite limiting heights based on a single layer of 5/8" Type X gypsum board applied vertically to both sides of the wall over full height. 5/8" Type X wallboard from the following manufacturers are acceptable: USG, National, Georgia Pacific, CertainTeed, American and Continental. 4. For deflection track usage contact Technical Services.

5. Review fire related assemblies for any additional requirements.

CEMCO cold-formed steel framing products contain 30% to 37% recycled steel.

■ Total Recycled Content: 36.9% ■ Post-Consumer: 19.8% ■ Pre-Consumer: 14.4%

CSI Division:

■ 09.22.16 – Non-Structural Metal Framing